

Wave Compact modules

Straight modules

Midi 229 cm / 90.2"

Starter kit IS-9402-1

Extension kit IS-9404-1

Maxi 249 cm / 98.0"

Starter kit IS-9402-2

Extension kit IS-9404-2

22,5° iside curved modules

Midi 229 cm / 90.2"

Starter kit IS-9403-1

Extension kit IS-9405-1

Maxi 249 cm / 98.0"

Starter kit IS-9403-2

Extension kit IS-9405-2



Starter kit complete with:
2 post sets, 2 feet, 2 beams
2 sets corner trim, 1 set kicker and hanger

Extension kit complete with:
1 post set, 1 foot, 2 beams,
1 set kicker and hanger

Magnetic tape for graphic panels are **not** included.

Accessories

Padded case on wheels

Holds up to a **6 section** Wave system.
Item IS-TC-01-MB



Small graphic tube

to be attached to frame case
Holds up to **6 panels**,
Item IS-0850-RTS-S-MB



Large graphic tube,
with handle and shoulder strap.
Holds up to **9 panels**,
Item IS-0850-RTB-S-MB



1 Begin by attaching the foot on the base post. Mount the stem on the foot into the front slot and lock the FASTclamp.



2 Insert a beam 50 mm from the floor (see marks) and lock the FASTclamps.



3 Mount the extension post on top of the base post.



4 If you want **Maxi** height, add a short extension post before you mount the top post.



5 Complete the post with a top posts section with the plastic top hub.



6 Mount now the second beam at the top of the system. The starter kit is now ready for a graphic panel.

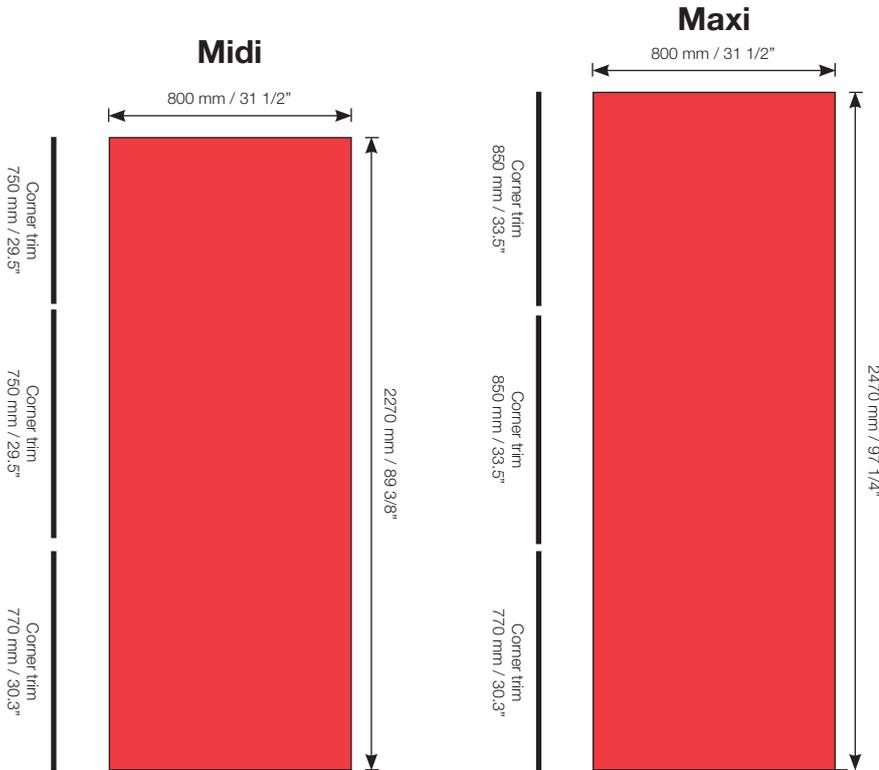


7 Now you can add an **Extension Module** (Flex-Link or Fixed beam) onto the starter section just built. Create a foot+base post+Flexi-Link/beam assembly as before.



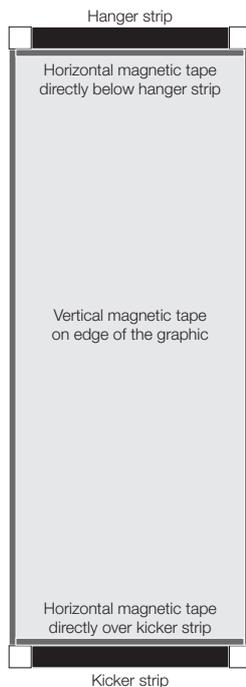
8 Follow the procedures shown above to build the new post to the height of the starter section. Add more modules as desired. Finish the system to add 1 set of corner trim in each end.

Graphic production and corner trim



A template for the graphic panel production can be downloaded at:
<http://markbricdisplay.net/imagebank/PT-general.html>

Graphic panel attachments



Accessories

Kickers & Hangers
(incl. for the first set of panels)
800 mm / 31 1/5" Item IS-800-KHN

Magnetic tape (not incl.)
12 mm/0.5" A tape, 30 m / 98 ft. Item 82281

Each panel needs:
Midi 6,2 m / 21 ft.
Maxi 6,6 m / 22 ft.

Printer material

We recommended the following material:

Poster paper: 180 gr / 0.4 lb.
The printed graphic panels must be laminated before use.
Front side: 125 microns (0,125 mm) / 0.005"
Reverse side: 250 microns (0,250 mm) / 0.010" "stop light"

Polyester film: 330-370 microns (0,350 mm) / 0.013-0.015"
Top laminate: 125 microns (0,125 mm) / 0.005"



Kicker



Hanger

Mounting of Kickers and Hangers

Kickers and hangers to be fixed at the bottom and at the top of the graphic panels (reverse side).

Mounting of Magnetic Tape

Magnetic tape to be fixed **horizontally** directly over/under kicker/hanger strip. Magnetic tape to be fixed **vertically** along each side of the graphic panels.

IMPORTANT Carefully mount the magnetic tape slightly inset from the edge of the graphic panel by approximately 0,25 mm / 0.010". Once mounted, a very thin straight white line should show between the edge of the graphic and the outside edge of the magnetic tape. Do not exceed 0,5 mm / 0.020".

Application Techniques

To obtain optimum adhesion, the bonding surfaces must be well unified, clean and dry. Typical surface cleaning solvents are isopropyl alcohol/water mixture (rubbing alcohol) or heptane.

Note: Be sure to follow solvent manufacturer's precautions and directions for use when using solvents.