

### Graphic Wing Modules 400 mm curved 45°

**Item.no:**

**Midi** IS-9406-1

**Maxi** IS-9406-2

**Complete with:**

1 Base post, 750 mm, adj. foot  
1 Extension post, 750 mm  
1 Top post, 755 mm  
1 Extension post, 200 mm  
2 Curved beams 45°, 400 mm  
2 Corner trims, 750/850  
1 Corner trims, 770  
1 Kicker & Hanger

**Midi IS-9406-1**

IS-W750-EBM  
IS-0750-EEM  
IS-0755-ETM

IS-4045-O  
IS-0750-CT  
IS-0770-CT  
IS-400-KHN

**Maxi IS-9406-2**

IS-W750-EBM  
IS-0750-EEM  
IS-0755-ETM

IS-0200-EEM  
IS-4045-O  
IS-0850-CT  
IS-0770-CT  
IS-400-KHN



**1** Replace the end post of your existing display wall with the new post from your graphic wing module.



**2** Mount the first 400 mm beam at the bottom



**3** Use the 400 mm beams to connect the end post you removed and replaced in step 1.



**4** For **Maxi** height, add the short extension post before mounting the top post section.

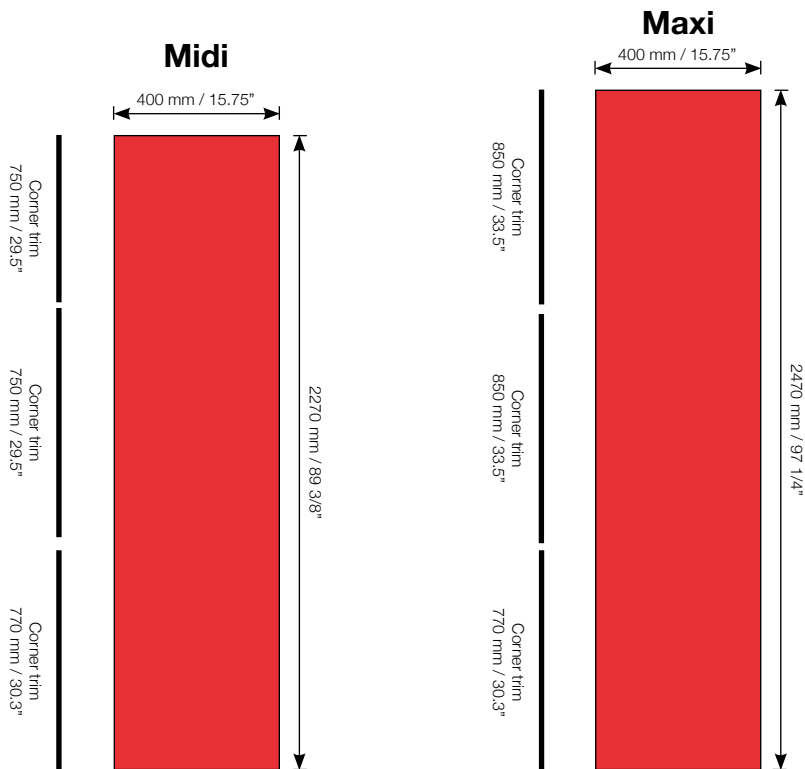


**5** Attach the graphic panels

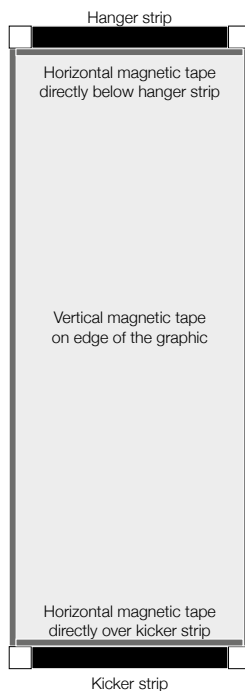


**6** Complete your module by installing corner trims along both edges of the new graphic wing.

## Graphic production and corner trim



## Graphic panel attachments



### Accessories

#### Kickers & Hangers

(incl. for the first set of panels)  
400 mm / 15.75"

Item IS-400-KHN

#### Magnetic tape (not incl.)

12 mm/0.5" A tape, 30 m / 98 ft.

Item 82281

Each panel needs:

Midi 6,2 m / 21 ft.

Maxi 6,6 m / 22 ft.

### Printer material

We recommended the following material:

**Poster paper:** 180 gr / 0.4 lb.

*The printed graphic panels must be laminated before use.*

Front side: 125 microns (0,125 mm) / 0.005"

Reverse side: 250 microns (0,250 mm) / 0.010" stop light"

**Polyester film:** 330-370 microns (0,350 mm) / 0.013-0.015"

Top laminate: 125 microns (0,125 mm) / 0.005"



Kicker



Hanger

### Mounting of Kickers and Hangers

Kickers and hangers to be fixed at the bottom and at the top of the graphic panels (reverse side).

### Mounting of Magnetic Tape

Magnetic tape to be fixed **horizontally** directly over/under kicker/hanger strip. Magnetic tape to be fixed **vertically** along each side of the graphic panels.

**IMPORTANT** Carefully mount the magnetic tape slightly inset from the edge of the graphic panel by approximately 0,25 mm / 0.010". Once mounted, a very thin straight white line should show between the edge of the graphic and the outside edge of the magnetic tape. Do not exceed 0,5 mm / 0.020".

### Application Techniques

To obtain optimum adhesion, the bonding surfaces must be well unified, clean and dry. Typical surface cleaning solvents are isopropyl alcohol/water mixture (rubbing alcohol) or heptane.

Note: Be sure to follow solvent manufacturer's precautions and directions for use when using solvents.