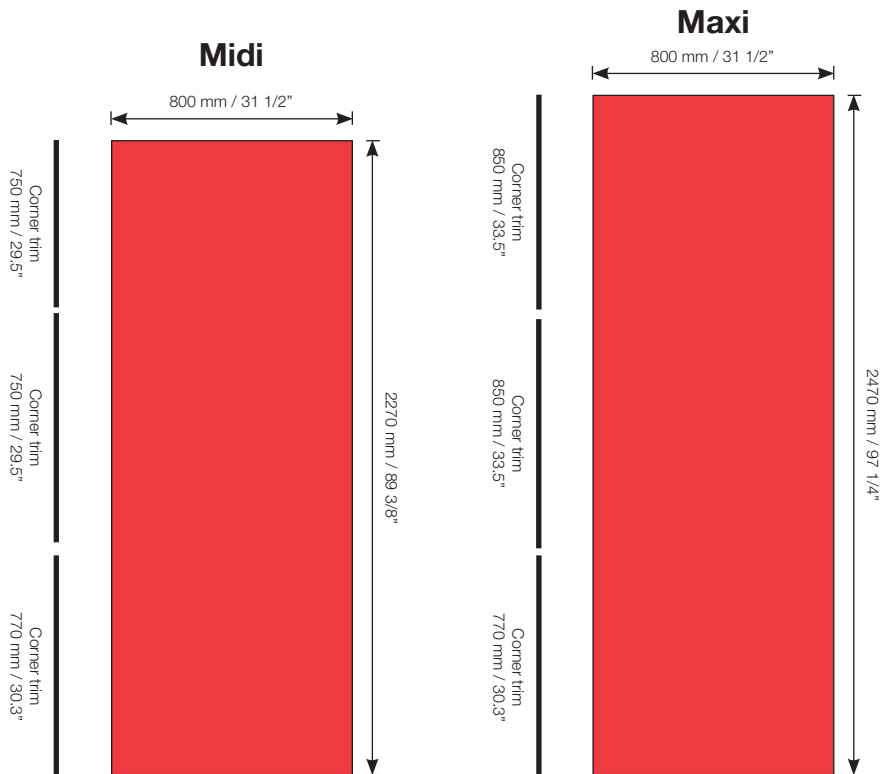




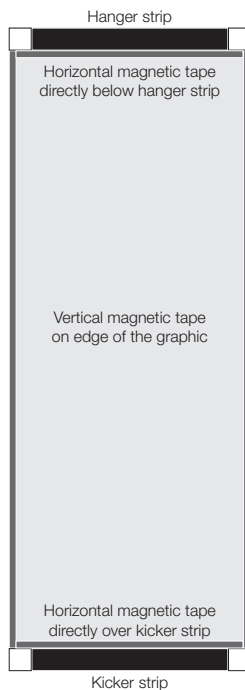
## Graphic production and corner trim

for graphic production of door, see separate instruction sheet.



A template for the graphic panel production can be downloaded at:  
<http://markbricdisplay.net/imagebank/PT-general.html>

## Graphic panel attachments



### Accessories

#### Kickers & Hangers

(incl. for the first set of panels)  
800 mm / 31 1/5" Item IS-800-KHN

**Magnetic tape** (not incl.)  
12 mm/0.5" A tape, 30 m / 98 ft. Item 82281

Each panel needs:  
Midi 6,2 m / 21 ft.  
Maxi 6,6 m / 22 ft.

### Printer material

We recommended the following material:

**Poster paper:** 180 gr / 0.4 lb.  
The printed graphic panels must be laminated before use.  
Front side: 125 microns (0,125 mm) / 0.005"  
Reverse side: 250 microns (0,250 mm) / 0.010" "stop light"

**Polyester film:** 330-370 microns (0,350 mm) / 0.013-0.015"  
Top laminate: 125 microns (0,125 mm) / 0.005"



Kicker



Hanger

### Mounting of Kickers and Hangers

Kickers and hangers to be fixed at the bottom and at the top of the graphic panels (reverse side).

### Mounting of Magnetic Tape

Magnetic tape to be fixed **horizontally** directly over/under kicker/hanger strip. Magnetic tape to be fixed **vertically** along each side of the graphic panels.

**IMPORTANT** Carefully mount the magnetic tape slightly inset from the edge of the graphic panel by approximately 0,25 mm / 0.010". Once mounted, a very thin straight white line should show between the edge of the graphic and the outside edge of the magnetic tape. Do not exceed 0,5 mm / 0.020".

### Application Techniques

To obtain optimum adhesion, the bonding surfaces must be well unified, clean and dry. Typical surface cleaning solvents are isopropyl alcohol/water mixture (rubbing alcohol) or heptane.

Note: Be sure to follow solvent manufacturer's precautions and directions for use when using solvents.